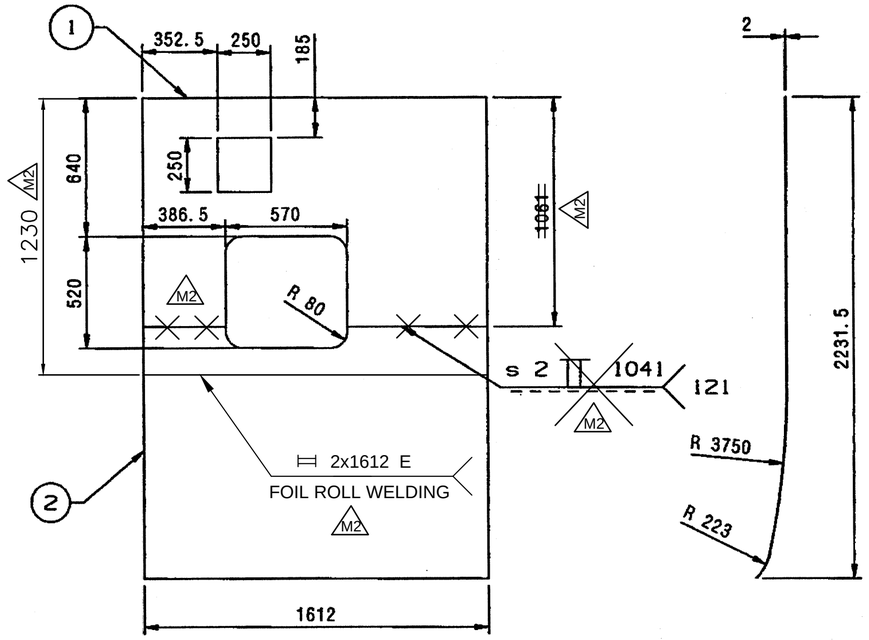
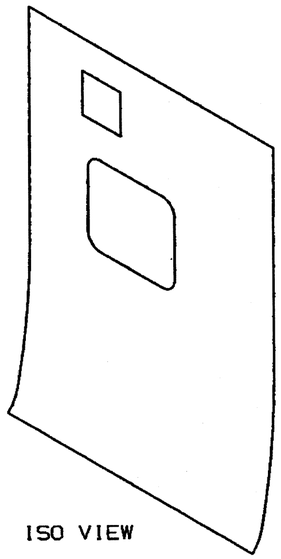
ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL
M1	10/01/18		NOTE No. 1 ADDED, ECN No. 84900005	Rajkumar / SMR
M2	08/05/2020		IN BOM & DRG DIMN 1230, 1041 WAS 1061 & 1200. DEVELOPED LENGTH 2271 WAS 2261. WELDING CHANGED FROM SUBMERGED TO FOIL ROLL. ECN No. 84900190.	RKC / SMR

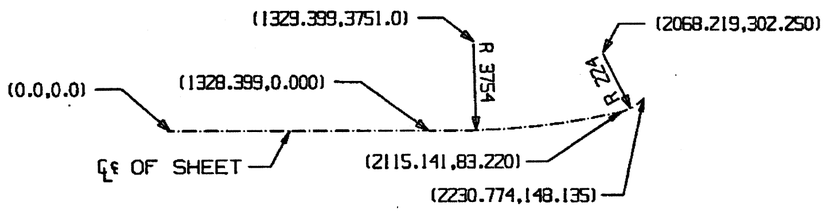




ISO VIEW

M1 NOTE:-

1. ITEM TO BE DEGREASED & DE RUSTED.



BENDING PROFILE

DEVELOPED LENGTH = ~~2261~~ 2271 M2

M2	2	SIDE WALL SHEET 2x1041x1612 ~~1200~~	1	R101502200	IRS: M41-97-Gr-1	
	1	SIDE WALL SHEET 2x1230x1612 ~~1061~~	1	R101502200	IRS: M41-97-Gr-1	
WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL M	GROUP	SIDE WALL	SUPERSEDES: NIL			
WEIGHT	FILE	\\et14156.prt (3D)				
51.000 KG		SIDE WALL SHEET FOR MEMU/TC COACH			SCALE	SSE/REC 02/03/10
S.AREA					1:20	CHD ANML
NIL M2						DRN NERJ 26/02/10
LENGTH / ~~DIA~~		RAIL COACH FACTORY, KAPURTHALA			REF.DRG.No.	SE14277 ALT-a
2.260 M					PL NO.	NIL
WIDTH / THICK		रेलकोचफैक्टरीकपूरथला	IRS		DRG.NO.	ET14156 M2
1.612/0.002 M						
HEIGHT		ADE/SME	DY.CME 26/2/10	N.R. CDE	ALT. NIL	SIZE A2 SHEET 1/1
NIL M						

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008	DATE OF FIRST ISSUE	16/02/2010	CGM BY